

## ACE Manufacturing Inc.

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# Slide-in Welding Skid Unit

from ACE Manufacturing Inc.

Package consists of an aluminum slide-in base with two slope front cabinets designed to fit in 3/4 or 1 ton pick-up trucks. Short or long box applications available for all North American manufacturers.

The base is designed to protect the truck box from damage while still being removable through the end gate opening. On or off in a half hour or less!



Slide-in Powerstroke

## SPECIFICATIONS

### SLIDE-IN BASE

- Major dimensions - 49"W at bottom – 59"W at top x 19.75"H x 76"L (Dodge short box slide-in base is 73-1/2"L)
- Constructed from 3/16" 5052-H32 smooth aluminum
- 6" standard or 8" optional channel riser box full length down the center to support the welder
- Lifting lugs are incorporated to allow for overhead removal
- Dual lay down oxygen bottle storage below the passenger side cabinet
- Single acetylene bottle clamp at the rear corner
- Passenger rear side allows for mounting of the torch reel
- Oxygen and Acetylene bottle storage systems meet the requirements of Alberta Workplace Health and Safety Bulletin AL025 (Corrected) and are certified by a professional engineer
- A large open storage compartment is incorporated below the driver side cabinet accessible from the center of the skid when the welder is rolled out
- A narrow hidden compartment is accessible through the floor of the passenger side cabinet via a lift off lid

### CABINETS

- Each slope front cabinet is 47-1/2"W (Dodge short box curb side cabinet is 46"W)
- Driver side cabinet includes a drop-down into the box
- Passenger side cabinet has a flat bottom
- Cabinets are mounted to allow 28" between each
- Cabinets and doors made from 1/8" 5052-H32 smooth aluminum
- Doors are top-hinged ACE full-style construction with rain gutter perimeter, greasable aluminum weld-on hinges, inner pan, stainless steel locking T-Handles w/3-point rod-latching, clip-on seal & single mechanical prop at front
- Each cabinet has a reinforced top for mounting fire extinguishers
- Cabinets are bolted to the slide-in base to allow for future modifications
- A bolt-on Mesh Window Guard is installed between the cabinets at the front to protect the truck cab



Slide-in Duramax



Hidden Tray



Curb-side Cabinet and Add-on Cabinet

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## OUTFITTING

- Driver side cabinet includes a drawer pack with four (4) drawers on full extension 250lb glides (one 4" drawer, three 2" drawers with fixed tray on top)
- Each drawer includes dual-spring bolt-latching with chain between for one hand operation
- Drawers have 12.25"L x 14.75"W usable area; dividers are not included
- A sliding hidden tray is included below the drawer pack
- A 20" grinder hanging bar is bolted behind drawer pack 6.5" down from top
- A pencil fence is incorporated to allow for storage of small items on lower door jamb
- Passenger side cabinet includes storage for two bevelers on 4" & 6" pipe stubs in the front and dual fixed shelves at the rear
- The hidden skid compartment is accessible through a lift-off cover in the floor of the passenger side cabinet
- All items are supplied mill finish and unpainted



Driver-side Cabinet and Drawer Pack

## STANDARD PACKAGE

- 6-1/2' Slide-in Welding Skid Unit w/ Cabinets and Standard Outfitting
- HD1970 4000lb Cargo Bed, installed
- Roll-out Storage Tray for 6" riser channel, lockable
- Upgrade to 8" riser channel and 8" Roll-out Storage Tray

### **Call for quotation**

\*Installation on some truck models may require spacer to allow for bed rail clearance. Customer is required to provide suitable reinforcement below truck box for securing Slide-in Welding Skid Unit to the truck frame. Customer will be responsible for supply and installation of torch reel, welder & cable reels.



Dual O<sub>2</sub> Storage

## OPTIONS (other options & customizing available upon request)

- Steel Work Table 42" flip down w/ aluminum bottom & dual leg
  - \*Optional company name or logo routed into leg connector
- Steel Work Table 36" Flip-down w/o legs
- LPG20S Propane Tank Holder, 3/16" aluminum
- Cabinets and doors available in optional bright checker plate
- Add-on slope front cabinets for 8 foot truck boxes 18-1/2"W, installed
  - \*Add-on Cabinets have a deeper drop-in to the top of the wheel well and include a pencil fence to allow for storage of small items on lower door jamb
  - \*Driver side Add-on Cabinet is left open; passenger side Add-on Cabinet includes three cable wraps
- Microwave Shelf (bolt-in, ship beveler plate loose)
- Installation of customer-supplied equipment at preferred shop rate

### **Call for quotation**



Roll-out Storage Tray (optional)

## TERMS

- All applicable taxes extra
- 50% deposit required. Balance due upon receipt of goods
- Allow 4-6 weeks for completion of order
- FOB ACE Manufacturing Inc. Saskatoon SK



Dual Leg Flip-down Table with Company Name (optional)

Call **ACE** for a quote today!

Toll Free 1-866-933-3990

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