

ACE WELDING DECK

Custom welding deck with saddle cabinets. All aluminum construction. Rear under deck cabinets for additional storage. Vertical storage of two oxygen bottles & one acetylene bottle. Tailboard includes provisions for all required lights; round or oval lights available. Bolt-on fender flares with steps at front & rear.



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SPECIFICATIONS (of unit shown)

- Custom Welding Deck c/w Saddle Cabinets to fit 8' box delete chassis. Major dimensions are 102" long x 84" wide, not including fender flares.
- All aluminum construction with 6061-T6 channel sills & cross members. Deck top, sides, tailboard & bumper are from 1/4" 5052-H32 sheet. Cabinets are from 1/8" 5052-H32 sheet
- Cabinets are 24" wide x 58" high with straight lower section & sloped upper section. Lower section door is side hinged with door check; upper section is top hinged and supported on a mechanical prop. Center compartment is accessed through a top opening door hinged at the front
- Rear under deck cabinets for additional storage
- Vertical storage of two Oxygen bottles & one Acetylene bottle recessed between frame rails c/w bolt-on tie down cradle to secure bottles
- Tailboard includes all required lights (round or oval lights available) and a built in step bumper with notch to retain factory hitch
- Full vehicle lighting package to CMVSS standards with LED lamps wherever possible. *Compartment lights available upon request.
- Bolt-on fender flares with steps at front & rear
- Includes provisions for mud flaps at rear, customer to supply & install mud flaps
- Includes 1/4" steel work plate at rear, installed



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OUTFITTING

Driver Side Cabinet - Three (3) drawer pack, maximum size possible on HD drawer glides as well as shelves to customer spec. installed

Passenger Side Cabinet - Two (2) drawer pack, maximum size possible on HD drawer glides as well as shelves & beveller storage to customer spec. installed

Center Cabinet - Perimeter tie down bar to secure cargo

FINISHING

- ACE decks are constructed to the highest standards and can be powder coated for a more durable finish. There is **no body filler** on an ACE deck!
- Exterior welds are TIG and most seams are MIG stitched for additional strength.



Fender Flares



Storage Compartment